

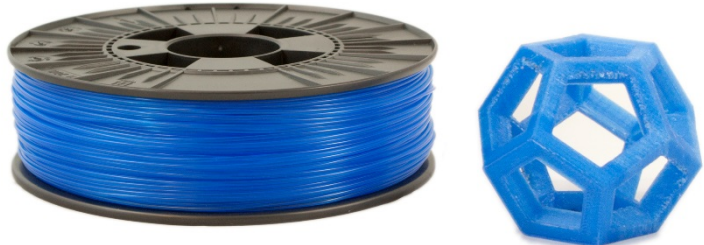
# M-ABS

M-ABS is a transparent ABS filament, so strong, durable and impact resistant. Due to the low percentage of butadiene in M-ABS this filament smells much less unpleasant than ABS, and, moreover, also shows less warping.

The M-ABS polymer is inherently less impact resistant than ABS, but slightly modified our M-ABS filament is still approx. 3 times more impact resistant than any regular PLA in the market. The transparency of the polymer makes it also possible to manufacture deep opaque colours, if desired.

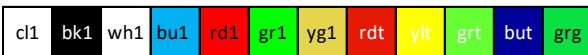
## Material features:

- Transparent, translucent
- Not the unpleasant smell of ABS
- High impact M-ABS
- Good chemical resistance
- Less warping than ABS



## Colours:

M-ABS is available from stock in 12 colours. Other colours on request



## Packaging:

M-ABS is available in nearly any type of packaging and labeling. Ask our team to help you customizing your product.

## Filament specs.

Size	Ø tolerance	Roundness
1,75mm	± 0,05mm	≥ 95%
2,85mm	± 0,10mm	≥ 95%

## Material properties

Description	Testmethod	Typical value
Specific gravity	ASTM D792	1,06 g/cc
MFR 220°C/10 kg	ISO 1133	11,0 gr/10 min
Tensile strength at yield	ISO 527	39 Mpa
E-Modulus	ISO 527	1780 MPa
strain at break	ISO 527	45%
Flexural modulus	ISO 178	1800 Mpa
Flexural strength	ISO 178	59 Mpa
Impact strength - Izod 23°C	ISO 180/A	22 kJ/m2
Printing temp.	DF	245±10°C
Melting temp.	ISO 294	225±15°C
Transparency	ISO 13468	90%
Heat Deflection Temp	ISO 75	69°C

## Additional info:

Recommended temperature for heated bed is ± 90-100 °C.

M-ABS can be used on all common desktop FDM technology or FFF 3D printers.

Storage: Cool and dry (15-25 °C) and away from UV light. This enhances the shelf life significantly.