

# Colour overview

V.2020-03

PLA colour range 33x		
Code	Description	No.
NA1	natural transparent	1
BK1	black ca. RAL 9017	2
WH1	white ca. RAL 9003	3
BU1	sky blue ca. RAL 5015	4
RD1	red ca. RAL 3020	5
GR1	apple green ca. RAL 6018	6
YL1	yellow ca. RAL 1023	7
OR1	orange ca. RAL 2008	8
SI1	silver ca. RAL 9006	9
PI1	pink (fluor) ca. Pantone Rhodamine Red C	10
PI5	pastel pink ca. Pantone 699 C	11
MA1	magenta ca. RAL 4010	12
PW1	pearl white ca. RAL 9001	13
YG1	yellow gold ca. Pantone 466 C	14
GO1	bronze gold ca. RAL 1036	15
GY1	iron grey ca. RAL 7011	16
PU1	purple ca. RAL 4005	17
BR1	brown ca. RAL 8016	18
BU2	dark blue ca. RAL 5002	19
BU3	middle blue ca. Pantone 7693 C	20
BU13	pastel blue ca. Pantone 283 C	21
GRB	light green ca. RAL 6027	22
GRD	dark green ca. RAL 6016	23
GRF	leaf green ca. RAL 6002	24
GR13	pastel green ca. Pantone 3425 C	25
YL2	sulfur yellow ca. RAL 1016	26
GYB	light grey ca. RAL 7035	27
WH2	snow white ca. Pantone 656 C	28
YLF	yellow fluor ca. Pantone 3370 C	29
ORF	orange fluor ca. Pantone 021 C	30
GRF	green fluor ca. Pantone 3529 C	31
CLF	transparent fluor ca. Pantone 656 C	32
GRG	green/yellow Glow in the Dark	33

PLA GLITTER colour range 12x		
Code	Description	No.
MGV	metallic iron grey	34
MGO	metallic gold	35
MRD	metallic copper red	36
MGR	metallic racing green	37
MBU	metallic blue	38
MSI	metallic silver	39
MBR	metallic orange brown	40
MCA	metallic cactus green	41
MOR	metallic autumn orange	42
MBL	metallic blue ocean	43
MLE	metallic lemon gold	44
MPLU	metallic traffic purple	45

PLA MATT colour range 11x		
Code	Description	No.
BK1	black	46
WH1	broken white	47
GSN	moss grey	48
MBU	blue	49
MPLU	purple	50
MRD	red	51
MOR	orange	52
MYG	olive green	53
MGK	grey beach pebbles	54
MGD	dark grey	55
MGS	light grey	56

ABS colour range 26x		
Code	Description	No.
NA1	natural milky	57
BK1	black ca. RAL 9017	58
WH1	white ca. RAL 9003	59
BU1	sky blue ca. RAL 5015	60
RD1	red ca. RAL 3020	61
GR1	apple green ca. RAL 6018	62
YL1	yellow ca. RAL 1023	63
OR1	orange ca. RAL 2008	64
SI1	silver ca. RAL 9006	65
PI1	pink (fluor) ca. Pantone Rhodamine Red C	66
MA1	magenta ca. RAL 4010	67
GO1	bronze gold ca. RAL 1036	68
GY1	iron grey ca. RAL 7011	69
PU1	purple ca. RAL 4005	70
BR1	brown ca. RAL 8016	71
BU2	dark blue ca. RAL 5002	72
BU3	middle blue	73
GR2	dark green ca. RAL 6016	74
YL2	sulfur yellow ca. RAL 1016	75
RD2	signal red ca. RAL 3001	76
WH2	snow white ca. Pantone 656 C	77
YLF	yellow fluor ca. Pantone 3370 C	78
ORF	orange fluor ca. Pantone 020 C	79
GRF	green fluor ca. Pantone 802 C	80
CLF	transparent fluor ca. Pantone 656 C	81
GRG	green/yellow Glow in the Dark	82

PET-G colour range 20x		
Code	Description	No.
CL1	clear	83
BK1	black ca. RAL 9017	84
WH1	white RAL 9003	85
WH2	snow white ca. Pantone 656 C	86
BU1	sky blue ca. RAL 5015	87
RD1	red ca. RAL 3020	88
GR1	apple green ca. RAL 6018	89
RD1	red transparent ca. Pantone 7522 C	90
YLT	yellow transparent ca. Pant. 7564 C	91
GRT	green transparent ca. Pant. 3425 C	92
BUT	blue transparent ca. Pantone 286 C	93
BKT	black transparent ca. Pantone 7 C	94
GO1	bronze gold ca. RAL 1036	95
SI1	silver ca. RAL 9006	96
BU2	dark blue ca. RAL 5002	97
GY2	basalt grey ca. RAL 7012	98
OR1	orange ca. Pantone 1655 C	99
ORF	orange fluor ca. Pantone 021 C	100
YLF	yellow fluor ca. Pantone 3370 C	101
GR5	Lime green ca. Pantone 387 C	102

M-ABS colour range 12x		
Code	Description	No.
CL1	clear	103
BK1	black ca. RAL 9017	104
WH1	white ca. RAL 9003	105
BU1	sky blue ca. RAL 5015	106
RD1	red ca. RAL 3020	107
GR1	apple green ca. RAL 6018	108
YG1	yellow gold ca. Pantone 3547 C	109
RD1	red transparent ca. Pantone 7622 C	110
YLT	yellow transparent ca. Pant. 7564 C	111
GRT	green transparent ca. Pant. 3425 C	112
BUT	blue transparent ca. Pantone 286 C	113
GRG	green/yellow 'Glow in the Dark'	114

HIPS colour range 6x		
Code	Description	No.
NA1	natural white	115
BK1	black ca. RAL 9017	116
WH1	white ca. RAL 9003	117
RD1	red ca. RAL 3020	118
GY1	iron grey ca. RAL 7011	119
BU2	dark blue ca. RAL 5002	120

CARBON-P colour range 1x		
Code	Description	No.
NA1	natural dark grey	121

GLASSBEND colour range 1x		
Code	Description	No.
CL1	clear	122

PC colour range 1x		
Code	Description	No.
NA1	clear	123

PC-ABS colour range 2x		
Code	Description	No.
BK1	black ca. RAL 9017	124
WH1	white ca. RAL 9003	125

PC-ABS V0 0-HAL colour range 1x		
Code	Description	No.
BK1	black ca. RAL 9017	126

PP colour range 3x		
Code	Description	No.
CL1	clear	127
BK1	black ca. RAL 9017	128
WH1	white ca. RAL 9003	129

WOOD colour range 5x		
Code	Description	No.
NA1	natural dark ca. Pantone 2322 C	130
BK1	black ca. Pantone 446 C	131
GR1	green ca. Pantone 7560 C	132
NAW	natural light ca. Pantone 7575 C	133
GYW	off-white ca. Pantone 2310 C	134

FLEX45 colour range 5x		
Code	Description	No.
NA1	natural transparent	135
BK1	black ca. RAL 9017	136
WH1	white ca. RAL 9003	137
RD1	red ca. RAL 3020	138
BU2	dark blue ca. RAL 5002	139

PA-CX12 colour range 3x		
Code	Description	No.
CL1	clear	140
BK1	black ca. RAL 9017	141
WH1	white ca. RAL 9003	142

PVA colour range 1x		
Code	Description	No.
NA1	natural	143

PVA-M colour range 1x		
Code	Description	No.
NA1	natural	144

PVA-S colour range 1x		
Code	Description	No.
NA1	natural	145

BVOH colour range 1x		
Code	Description	No.
NA1	natural	146

T(hermochrome) PLA colour range 1x		
Code	Description	No.
TGY	thermochrome grey	147

ABSX colour range 12x		
Code	Description	No.
NA1	natural milky	148
BK1	black ca. RAL 9017	149
WH1	white ca. RAL 9003	150
RD1	red ca. RAL 3020	151
GR1	apple green ca. RAL 6018	152
YL1	yellow ca. RAL 1023	153
OR1	orange ca. RAL 2008	154
SI1	silver ca. RAL 9006	155
GO1	bronze gold ca. RAL 1036	156
BU2	dark blue ca. RAL 5002	157
GY1	iron grey ca. RAL 7011	158
GYB	light grey ca. RAL 7035	159

ASA-X colour range 7x		
Code	Description	No.
NA1	natural white	160
BK1	black ca. RAL 9017	161
WH1	white ca. RAL 9003	162
RD1	red ca. RAL 3020	163
BU2	dark blue ca. RAL 5002	164
GY1	iron grey ca. RAL 7011	165
GYB	light grey ca. RAL 7035	166

MT-BRONZE type range 1x		
Code	Description	No.
NA1	natural bronze	167

MT-COPPER type range 1x		
Code	Description	No.
NA1	natural copper	168

TPU98A colour range 6x		
Code	Description	No.
CL1	clear	169
BK1	black ca. RAL 9017	170
WH1	white ca. RAL 9003	171
RD1	red ca. RAL 3020	172
BU2	dark blue ca. RAL 5002	173
pi2	soft pink ca. RAL 3015	174

PLA-X3 colour range 6x		
Code	Description	No.
BK1	graphite black ca. RAL 9011	175
NA1	natural white ca. RAL 9010	176
RD1	red ca. RAL 3020	177
BU2	dark blue ca. RAL 5002	178
GY1	iron grey ca. RAL 7011	179
GYB	light grey ca. RAL 7035	180

SATIN colour range 12x		
Code	Description	No.
WH5	white satin	181
SIS	silver satin	182
IVS	ivory satin	183
PIS	pink satin	184
PUS	purple satin	185
BUS	blue satom	186
GRS	green satin	187
GGG	grass green satin	188
YFS	yellow fluor satin	189
OFS	orange fluor satin	190
GOS	gold satin	191
CHS	champagne gold satin	192

ONE PET colour range 7x		
Code	Description	No.
NA1	natural	193
BK1	black ca. RAL 9017	194
WH2	white ca. Pantone 656 C	195
BU2	dark blue ca. RAL 5002	196
RD1	red ca. RAL 3020	197
GR1	apple green ca. RAL 6018	198
SI1	silver ca. RAL 9006	199

ARNITEL®ID2045 colour range 3x		
Code	Description	No.
BK1	black ca. RAL 9017	200
NA1	natural transparent	201
GYB	light grey ca. RAL 7035	202

ARNITEL®ID2060 HT colour range 1x		
Code	Description	No.
BK1	black ca. RAL 9017	203

NOVAMID®ID1030 CF10 colour range 1x		
Code	Description	No.
BK1	black ca. RAL 9017	204

NOVAMID®ID1070 colour range 2x		
Code	Description	No.
BK1	black ca. RAL 9017	205
WH1	white ca. RAL 9003	206

ARNITE®ID3040 colour range 2x		
Code	Description	No.
BK1	black ca. RAL 9017	207
GYB	light grey ca. RAL 7035	208

NOVAMID®ID1030 colour range 4x		
Code	Description	No.
BK1	black ca. RAL 9017	209
NA1	natural transparent	210
WH1	white ca. RAL 9003	211
GRN	green	212

PLACTIVE AN¹ colour range 3x		
Code	Description	No.
BU1	sky blue ca. RAL 5015	213
GR1	green ca. Pantone 7560 C	214
RD1	red ca. RAL 3020	215

MD¹ Flex colour range 2x		
Code	Description	No.
RD1	red	216
GR1	grey-blue	217

DURABIO™ colour range 3x		
Code	Description	No.
BK1	black ca. RAL 9017	218
CL1	clear	219
WH1	white RAL 9003	220

3DIAKON™ colour range 1x		
Code	Description	No.
CL1	clear	221

PIPG (Post industrial recycled PETG) colour range 8x		
Code	Description	No.
WHR	off white ca. Pantone 5245C	222
SI1	silver ral 9022	223
GY1	grey ca. Pantone cool grey 11C	224
OR1	orange ral 2010	225
RD1	red ca. Pantone 2350C	226
BU1	blue ca. Pantone 7468C	227
GR1	green ca. Pantone 377C	228
BK1	black ral 9005	229

RPLA (Post industrial recycled PLA) colour range 8x		
Code	Description	No.
RWH	white ral 9016	230
RSI	silver ral 7003	231
RGD	grey dark ral 7009	232